SIMONA CLÒ

Simona Clò is a Marine Biologist, member of IUCN Shark Specialist Group for the Mediterranean Sea. She manages research projects on sharks and other endangered species with MedSharks, a research and conservation organisation.

Her studies, published on International, peer-reviewed journals, are funded by European projects (LIFE), the Fondation Prince Albert II de Monaco, Project Aware, the Save Our Seas Foundation and other private sponsors. She currently is the project manager of the EU-funded Clean Sea Life project and ROC-POP project for the University of Trieste.





Clean Sea Life Fishing For Litter: addressing a crucial gap in the legislation and promoting the implementation of a powerful tool in the fight against marine litter.







TUTTI INSIEME PER UN MARE PULITO













REVEHICURE ASSOCIATE

Clean Sea LIFE — 2016-2020

- **110+** tons of ML and **600+** ALDFG
- **430** tourism and leisure operators
- **4,500** school children
- **20,000** people took the CSL pledge
- **31,600** people touched by outreach
- **96,000** people attended the exhibit
- 5+ million people reached through media
- Shaping legislation reducing ML in Italy

The Clean Sea
LIFE community:
power dfacincidsing iety in the
fight against marine litter

A flagship project of LIFE programme Best Practice at 2017 G7 plastics workshop





Citizens as agents of change

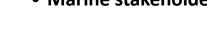
- 1. Building a community
- 2. Empowering stakeholders
- 3. Fostering co-responsibility











• Marine stakeholders: fishing, tourism, leisure operators



• Social actors: divers, boaters, anglers, citizens, children

• Interested parties: Authorities, at all levels local/regional/national/EU

















testimonials



specialised media



...people they trust



specialised trade shows















EXAMPLE

Our tone –

No hysteria trutworthy Solution-oriented Grounded in everyday experience











Tell stories, not just your activity





EXAMPLE

Be flexible, prepare tailored materials as needs arise













#campaigns #challenges, Social media: choose wisely



















EXAMPLE

provide journalists stories, images, people







PS - iPhone (HD) is fine





EXAMPLE

Tailor messages to audiences

































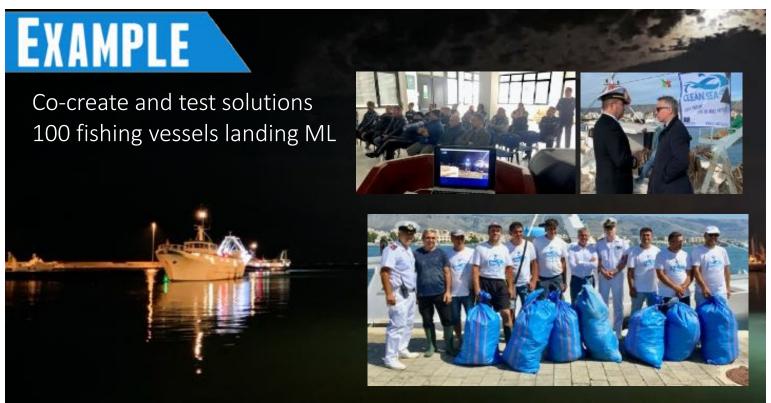


















ask policy makers what data they need Produce evidence-based reports fit for policy



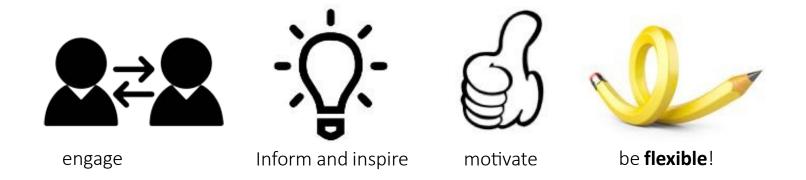








Takehome message from Clean Sea LIFE



Thank you www.cleansealife.it





VERÓNICA GODOY



She obtained her degree in Geology from the University of Granada in 2014. In 2016 she was hired by Manpower Group Solutions S.L. to work as a science monitor at the Science Park in Granada.

In 2018 she began his doctoral studies in the Chemistry Programme of the University of Granada, focusing on the study and characterisation of microplastics and collaborating in various dissemination activities on marine litter and how to mitigate it. In parallel to her doctoral studies, in September 2018 she was awarded an employment contract under a LIFE project on plastic waste recycling, within the same Department.

FURSPE



LIFE4FILM & LIFEPLASMIX: Towards a cleaner environment by improving the mechanical recycling of plastic



Speaker: Verónica Godoy

¹University of Granada. Avda Fuentenueva s/n, 18071, Granada (Spain)







INDEX

- Introduction: The current situation of plastic production and recycling in UE and Spain
- LIFE4FILM: Goals and objectives. Results preview
- LIFEPLASMIX: Goals and objectives. Results preview
- Conclusions and next steps

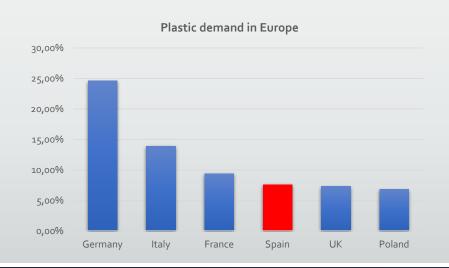


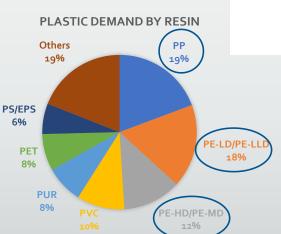


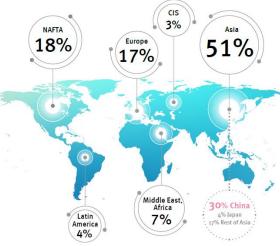


INTRODUCTION

- 2018: Production of plastics reached 61.8 million tonnes in Europe. The third plastic producer in the world.
- 2018: Consumption of plastic products reached 51.2 million tonnes in Europe. In the ranking of demand, Italy is the second and Spain is the fourth.
- The main types of polymers used are PP and PE.







Source: Plastics Europe, 2019.

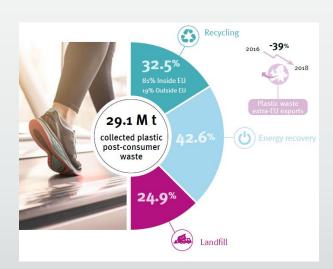


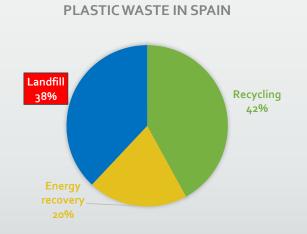




INTRODUCTION

- 2018: Almost 30 Mt of plastic waste were generated in Europe. Almost 25% of this amount is still deposited in landfill.
- 2018 Spain: aprox. 2.5 Mt of plastic waste were generated. Almost 38% is still deposited in landfill.





European legislation about plastics



- Recycling 70% of municipal solid waste (MSW) by 2030.
- Recycling 60% of packaging waste by 2020 and 80% by 2030.
- ☐ Reduce landfill deposit to a maximum of 10%.
- Reduce greenhouse gas emissions by 40% by 2030.
- Reduce marine litter by 13% by 2020 and 27% by 2030.

Sources: European Commission, 2015; Plastics Europe, 2019.

LIFE4FILM: POSTCONSUMPTION FILM
PLASTIC RECYCLING
FROM MUNICIPAL
SOLID WASTE
(LIFE4FILMLIFE17/ENV/ES/000229)

Coordinator:

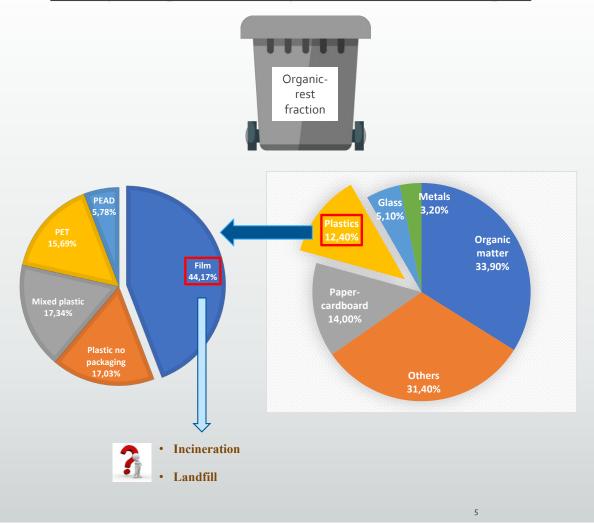
FCC M.A.

Partners:

University of Granada AIMPLAS Stadler Selecciona S.L.U. Lindner LTD EREMA Ibáñez Extrusoras S.L.



Average composition of organic-rest fraction in Spain



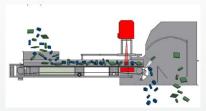






LIFE4FILM. Goals and objectives

- This Project will implement a first pre-industrial pilot demonstration of a new cost-effective solution for recycling polyethylene film.
- Main steps of the process:
 - Stage 1 Separation: Recovery of plastic film waste using an innovative optical separation techniques.
 - Stage 2 Washing and drying: Remove the moisture and dirt from the plastic waste.
 - Stage 3 Extrusion: Degassing process and pelletization
 - Stage 4 Blowing: Production of recycled plastic film
- Specific objectives:
 - Production of over 500 kg/hour of recycled polyethylene → 4,000 tonnes/year of recycled film
 - Incorporation of **70% of recycled film** in new products.
 - Reduction of carbon footprint by 65% when comparing with the production of new plastics.
 - Reduction of marine litter as a collateral effect of the Project.
 - Reduction of landfill and incineration of plastic waste by 23%.



Stage 1



Stage 2



Stage 3-4





Life film

LIFE4FILM. Results preview

- The first step was the characterization of film fraction from organicrest fraction. This was carried out in the waste treatment plant of Granada (Ecocentral) in Spain.
- The second step was the determination of moisture and dirt content (in terms of weight) by washing the plastic film. This is important to optimize the recycling process and make it as economically and environmentally viable as possible.

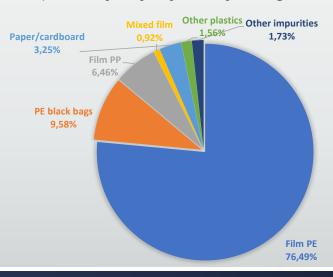
Moisture and dirt content of plastic film waste under different washing conditions

Moisture (%)	Dirt loss at room temperature (%)	Dirt loss at 60°C (%)	Dirt loss at 6o°C+NaOH (%)
16-25	≈ 14	≈ 14	≈ 12



Characterization of bales from MSW

Composition of the film fraction from organic-rest fraction





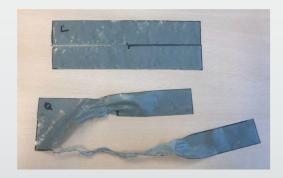




LIFE4FILM. Results preview

- Some extrusion tests have already been carried out and, consequently, tests were performed on samples of pellets and blown films from different extrusion tests.
- The aim of that tests was to determine the aspects to be improved and establish the necessary corrections to obtain a product with the appropriate quality for the expected final use.





Pellets and blown film obtained from some extrusion and blowing tests.

Main results obtained



Some aspects need to be improved related to moisture content and unmelted parts.



Use of some additives (CaCO₃ and KCl) could improve the properties of the recycled plastic.



The recycled film has good tensile properties, but its tear resistance need to be improved.

LIFEPLASMIX:

PLASTIC MIX RECOVERY AND PP&PS RECYCLING FROM MUNICIPAL SOLID WASTE (LIFEPLASMIX-LIFE18/ENV/ES/000045)

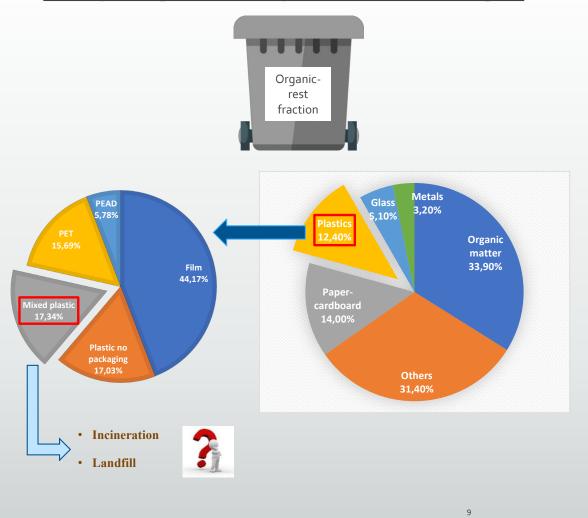
Coordinator:

FCC M.A.

Partners:

University of Granada
ANAIP
Fundación ANDALTEC I+D+i
Lindner Washtech GmbH
Pellenc Selective Technologies
Stadler Selecciona S.L.U.
Life plasmix

Average composition of organic-rest fraction in Spain



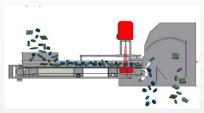






LIFEPLASMIX. Goals and objectives

- This Project will implement a first pre-industrial pilot demonstration of a new cost-effective solution for recovery and recycling of plastic mix present in MSW (which comprises PP, PS and EPS).
- Main steps of the process:
 - Stage 1 Separation: Recovery of plastic film waste using an innovative optical separation techniques.
 - Stage 2 Washing and drying: Remove the moisture and dirt from the plastic waste.
 - Stage 3 Extrusion: Degassing process and pelletization
- Specific objectives:
 - Production of over 3,769 tonnes/year of recycled plastic mixed material.
 - Achieve plastic mix recovery rates of about 90%.
 - Reduction of carbon footprint by 65% when comparing with the production of new plastics.
 - Reduction of marine litter as a collateral effect of the Project.
 - Reduction of landfill and incineration of plastic waste by 13% of the total plastic mix in MSW.



Stage 1



Stage 2



Stage 3







LIFEPLASMIX. Results preview

- The first step was the characterization of plastic mix from organic-rest fraction. This was carried out in the waste treatment plant of Granada (Ecocentral) in Spain. In this case, classification on food and non-food grade plastics were made. This is important in order to optimise the separation process in the plant and to be able to apply the recycled packaging to the food industry, thus avoiding single-use plastics.
- The second step was the determination of moisture and dirt content (in terms of weight) by washing the plastic material. This is important to make the recycling process as economically and environmentally viable as possible.

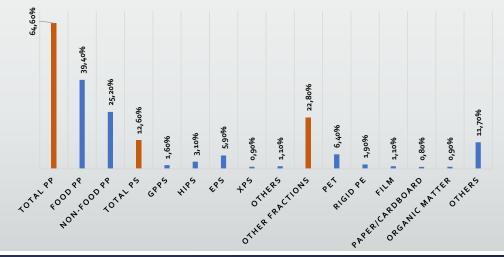
Characterization of bales from MSW



Composition of the mixed p	plastic fraction _.	from organic-rest fraction
----------------------------	-------------------------------	----------------------------

Fraction	Average moisture %	
Polypropylene (PP)	4.84	
Polystyrene (PS)	6.97	

Fraction	Average dirt loss %	
Polypropylene (PP)	8.12	
Polystyrene (PS)	8.11	









LIFEPLASMIX. Results preview

Results of classification on food and non-food plastic materials

Color	(%)	
Natural	46,20	
White	32,37	
Others	10,84	
Yellow	4,05	
Blue	3,66	
Red	1,61	
Green	1,28	





Color	(%)
White	39,29
Others	21,38
Blue	15,07
Green	7,57
Natural	7,04
Red	6,78
Yellow	2,86

Colours of food plastic materials

Colours of non-food plastic materials







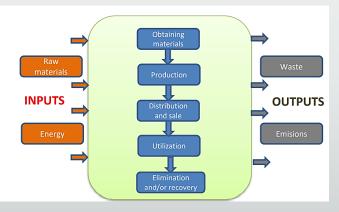
NEXT STEPS IN LIFE4FILM AND LIFE PLASMIX

- > Development of the equipment for the pilot plant
- > Installation, validation and operation
- ➤ Replicability in plastic industry & transfer to other industries
- > Environmental impact of the project (LCA)
- > Socio-economic impact of the project
- > Dissemination plan









THANK YOU VERY MUCH FOR YOUR ATTENTION

Emails of contact: mcaleroh@ugr.es // vgcalero@ugr.es // emiliolp@ugr.es // sunil.arjandas@fcc.es // emiliolp@ugr.es // emiliolp@ugr.es // sunil.arjandas@fcc.es

Websites of LIFE projects: http://lifeplasmix.com/en/plasmix/







These projects are funded by the European Union through the LIFE Programme

XENIA TOMBROU



Xenia Tombrou is an environmental activist and part of the Greek MEDfreeSUP team, responsible for research and co-design processes on Corfu island. Her mission: create small interventions with big impact to empower members of the community.

Since 2017, she's leveraged her background in communication management and system design thinking to help improve Waste Management systems in Greece. As a daughter of Corfu, her passion was ignited by the ten day strike of waste management personnel that left piles of trash next to bins all over the island.



Sustainable plastic waste management in the Greek island as replicable example for the historic cities.

The case study of Corfu





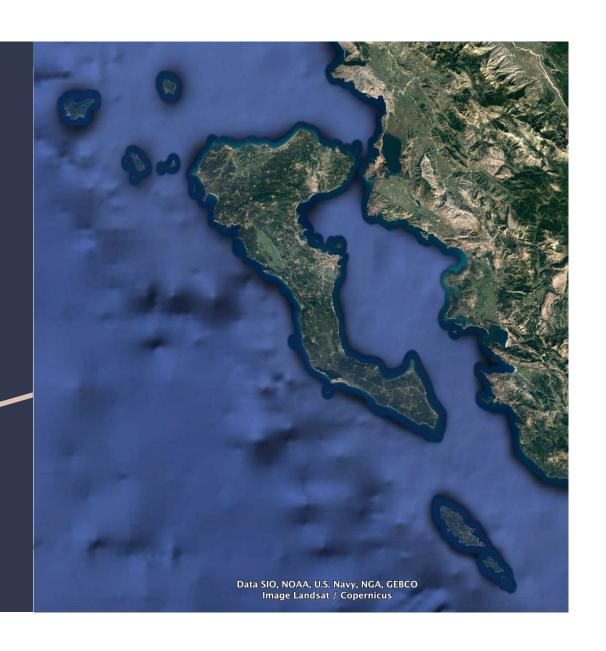


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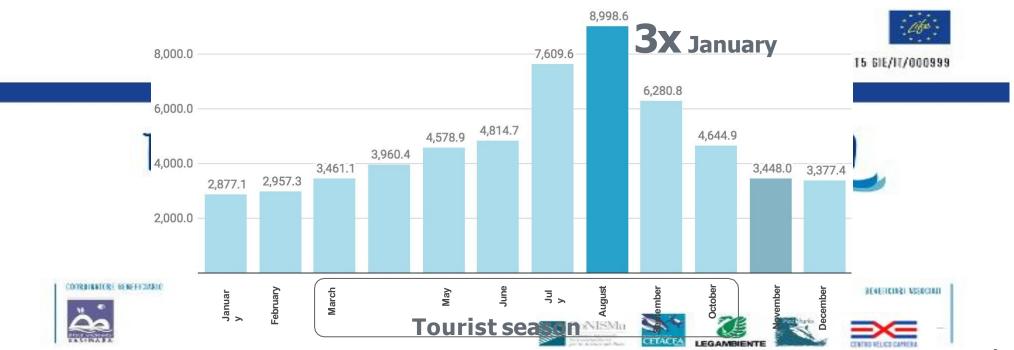
 $1.300.000^{2}$





Total waste per month in tons

Τονάζ Μεταφερόμενων Απορριμμάτων Κέρκυρας 2017



Summe r 2018

70 days

July-August-September
no waste collection







Spartylas

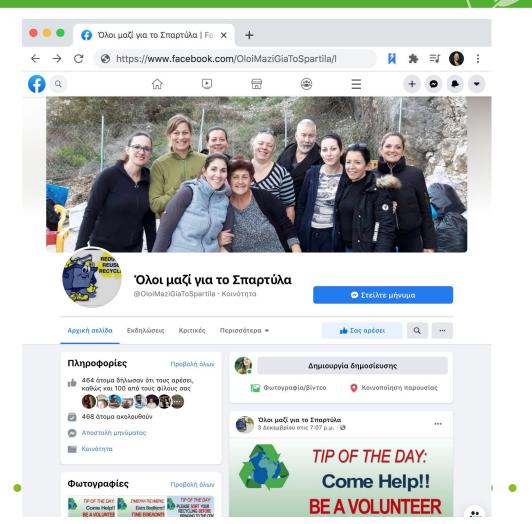
Ist community recycling

Sheltered

- Fence
- Concrete
- Roof

Manned

- Opening Hours
- Volunteers
- Follow up



Sinies

Community Recycling 2.0

Social Enterprise

- Employees
- Volunteers
- Municipality
- Funds
- Infrastructure

Services provided

- Training
- Pick up
- Sorting

Education

- Events
- Projects
- Pilots





Results 2019

88,2 tons glass

70,3 tons paper

9,3 tons metals

23,3 tons plastic

10,5 P.E.T. #1

4,1 Soft Plastic

8,7 Hard Plastic



Στατιστικά Στοιχεία 2019



Κατά το διάστημα αυτό η Γωνιά Ανακύκλωσης λειτούργησε με την ευθύνη του Πολιτιστικού Συλλόγου Σινιών, του Τ.Σ. Σινιών και του Τ.Σ. Γιμαρίου

Συνεργαστήκαμε



Αριθμός Εθελοντών

888 Ώρες λειτουργίας 3120 Ώρες εργασίας

22 Εβδομάδες εργασίας

Ανακυκλώσαμε

70,3 Tóvous Χαρτί & χαρτόνι





Λευκό σίδερο 1,3 10,5 ΠΕΤ

Αλουμίνιο 1,1 8,7 Πλαστικά ανάμεικτα

Μέταλλα χοντρά 6,8 4,1 Νάιλον

Liapades Cleaning Buddies

Online Communication

Certificates of Participation

Re-Use Corner

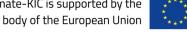




TIITTI





















Partners

Italy Croatia

Emilia-Romania region Cres isle

Bologna Zlarin isle

Cervia Sibenik-Knin county community

Ravenna

Misano Adriaco









Protocol

Objective

Co - Design Process

Outcome



Adoption of non-SUP

Public & Private sector

Official commitment







Online Awareness Platform

Foster behavioral change

Gamification Approach

for Consumers

Rewarding Schemes







ή και να εξαλείψουμε τα πλαστικά μιας χρήσης

στο νησί μας;

Climathon

Corfu

Organised by Garbage Art Corfu & Mindspace





W.CLEANSEALIFE.IT

PER UN

Main City Partner



ΔΗΜΟΣ ΚΕΝΤΡΙΚΗΣ ΚΕΡΚΥΡΑΣ & ΔΙΑΠΟΝΤΙΩΝ ΝΗΣΩΝ

Partners













Thank you for your time!

& be inspired by

The case of Corfu



xenia.tombrou@gmail.com

PAULA DAMAŠKA

Zelena Energetska Zadruga

Paula Damaška studied sociology of research at the Faculty of Humanities and Social Sciences in Zagreb where she got her master's degree late in 2019. She continued her education in the field of entrepreneurship, innovative entrepreneurship and worked as an administrative assistant on research projects.

Paula worked in Impact House Consulting at the beginning of 2020 as a project coordinator on projects such as Open Lab Policy Lab and continued her professional development in Green Energy Cooperative as a project coordinator on the MedFreeSUP project.



Zlarin island (Croatia) local community engagement in reducing single-use plastics in foodservice operators and cafes





Photo: Gojko Vukov Colić/Croatian Tourist Board

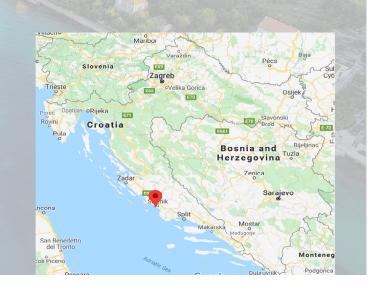
Area: 8,05 km²

Habitants: 276 (službeno)

Tourists in summer season:

~ 3.000

Municipality: City of Šibenik



Roadmap to change





WHAT CAN BE DONE IN A YEAR?

JULY/ AUGUST 2018 Adriatic Plastic
Challenge, media,
first meetings with
caterers, traders and

WINTER2 019

suppliers

FALL

First activities in Zlarin:

/ concert by Andrea, 2018

Darko and Ftiček (first

with CupUp glasses)

Plastic Ocean

work on educational and promotional materials, search for alternative products and suppliers

Signing of the Charter, organization

of summer

workshops, final

selection of

su**pphime...**

2019

Savings of at least

162,000 pieces of

disposable plastic,

workshops,

education, eco film

evenings, media,, the

beginning of JULY/

coopexation with

sch**201**59...



JUNE

2019

The first season

without disposable

plastic!





WHAT DOES IT TAKE?

Plastic-free recipe

- 1 small island (with people (and plastic (b)) (disposable)
- 3+ volunteers (or volunteers), enthusiastic (necessary!)
- 1 Tourist Board
- 1 Local committee (or municipality or small town, if available)
- (at least) 1 artist, green in the head and heart
- 1 (cooperative) graphic designer
- BIO a wider circle of partners, collaborators and supporters, to share the work with









Motivating the community









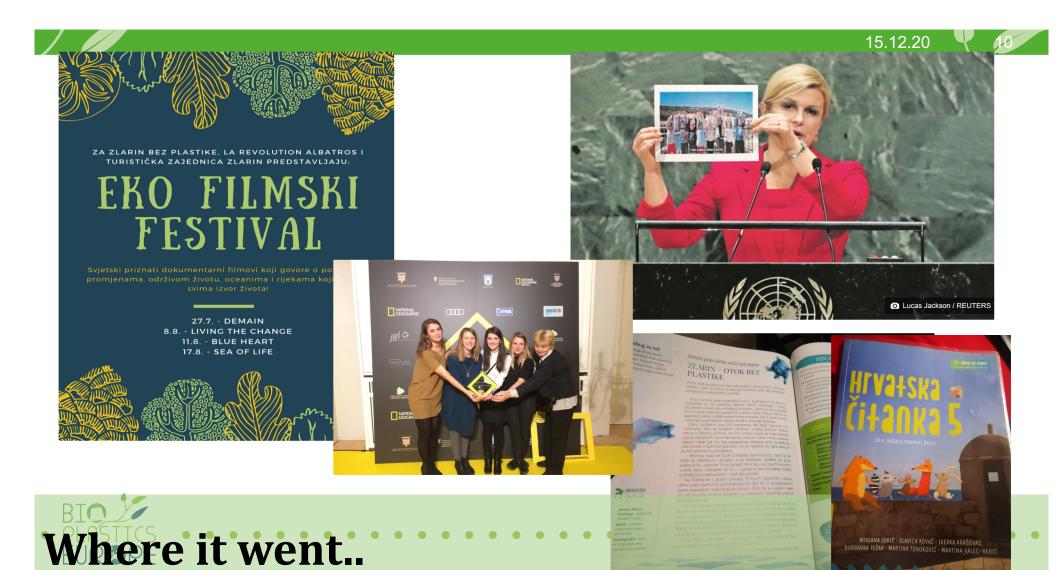




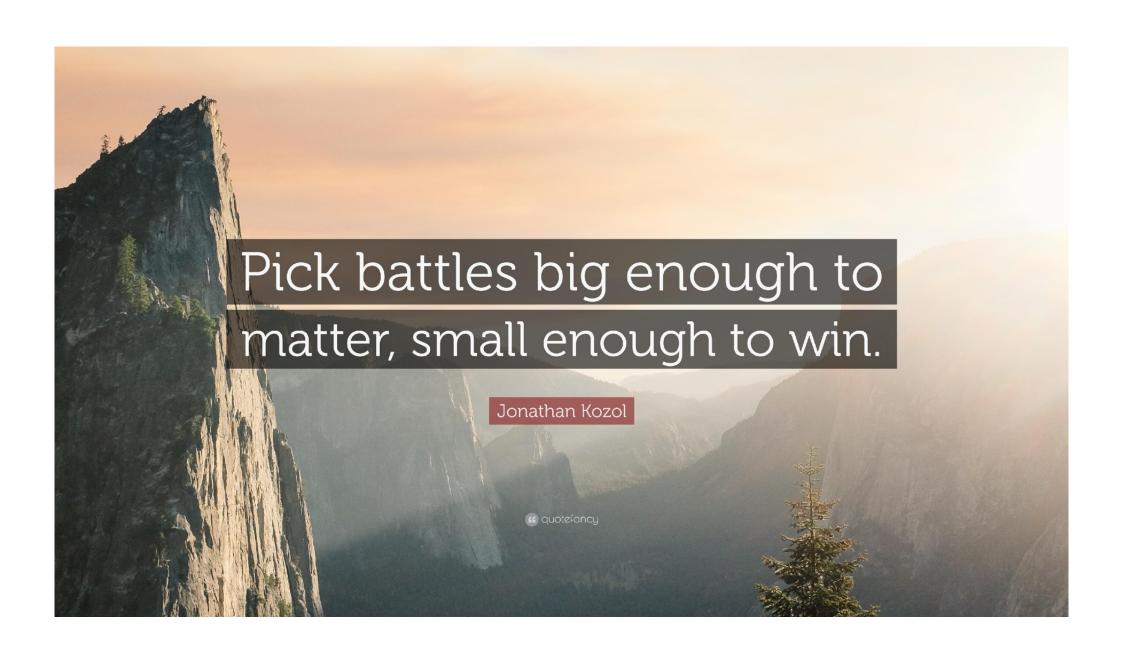


BIO Making of the brand "Za Zlarin bez plastike"











THANK YOU FOR ENGAGING WITH US.....

Project leader

HAMBURG UNIVERSITY OF APPLIED SCIENCES

Research + Transfer Centre "Sustainability & Climate Change Management" (FTZ-NK) Ulmenliet 20 / 21033 Hamburg / Germany T +49 40 428 75 6362 (Mon - Fri 8AM-3PM)

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Website: <u>https://bioplasticseurope.eu/</u>

Meeting organiser

University of Bologna

Department of Management Department of civil, chemical, environmental

and materials engineering

Email: alessandra.bonoli@unibo.it angelo.paletta@unibo.it Website: https://www.unibo.it/it









